

# SID

Werk: Rot am See

Artikel:

680

ML8

Erstellt:

Stockburger, Olesja

Kunde:

Datum:

26.01.2016



Prozesstechnik: B: undefiniert

| Materialtext                        | Mat. Nr. | µm  | Aufbau | Prozessaufbau |
|-------------------------------------|----------|-----|--------|---------------|
| A-RS Kupferfolie-070my 330x490mm    | 50200246 | 70  | VS     | 1             |
| A-RS-FR4-Prepreg-7628-TG150-HF      | 50200643 | 325 |        | 2             |
| A-RS-FR4-Prepreg-2116-TG150-HF      | 50200642 | 0   |        | 3             |
| A-RS-FR4-Prepreg-1080-TG150-HF      | 50200641 | 0   |        | 4             |
| C-RS-FR4-ML-0.15mm-105+105-TG150-HF | 50201210 | 105 | L2     | 5             |
|                                     |          | 150 |        |               |
|                                     |          | 105 | L3     |               |
| A-RS-FR4-Prepreg-1080-TG150-HF      | 50200641 | 230 |        | 6             |
| A-RS-FR4-Prepreg-7628-TG150-HF      | 50200643 | 0   |        | 7             |
| A-RS-FR4-Prepreg-1080-TG150-HF      | 50200641 | 0   |        | 8             |
| C-RS-FR4-ML-0.15mm-105+105-TG150-HF | 50201210 | 105 | L4     | 9             |
|                                     |          | 150 |        |               |
|                                     |          | 105 | L5     |               |
| A-RS-FR4-Prepreg-1080-TG150-HF      | 50200641 | 230 |        | 10            |
| A-RS-FR4-Prepreg-7628-TG150-HF      | 50200643 | 0   |        | 11            |
| A-RS-FR4-Prepreg-1080-TG150-HF      | 50200641 | 0   |        | 12            |
| C-RS-FR4-ML-0.15mm-105+105-TG150-HF | 50201210 | 105 | L6     | 13            |
|                                     |          | 150 |        |               |
|                                     |          | 105 | L7     |               |
| A-RS-FR4-Prepreg-1080-TG150-HF      | 50200641 | 325 |        | 14            |
| A-RS-FR4-Prepreg-2116-TG150-HF      | 50200642 | 0   |        | 15            |
| A-RS-FR4-Prepreg-7628-TG150-HF      | 50200643 | 0   |        | 16            |
| A-RS Kupferfolie-070my 330x490mm    | 50200246 | 70  | RS     | 17            |

Dicke nach Verpressen

B00:

2290 µm

Tol+:

240 µm

Tol-:

240 µm

Dmax:

2530 µm

Dmin:

2050 µm

Gesamtdicke über alles

0 µm

Tol+:

0 µm

Tol-:

0 µm

Dmax:

0 µm

Dmin:

0 µm

Kundenforderung

Dicke (D):

2400 µm

Tol+:

240 µm

Tol-:

240 µm

Dmax:

2640 µm

Dmin:

2160 µm

Messstelle: (05) über LM und galv.Cu; beidseitig

nominal:

2330 µm

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